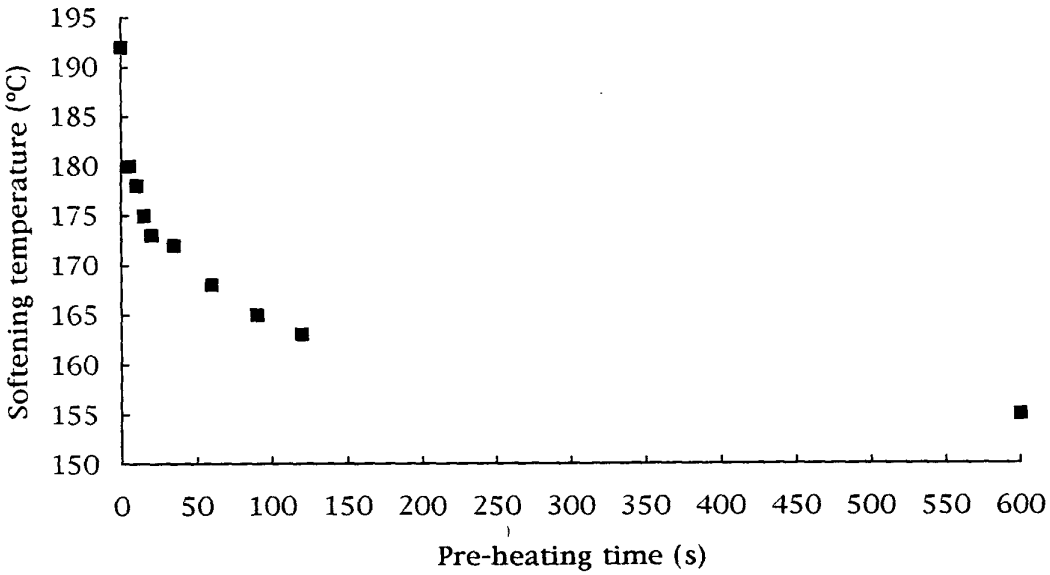
FIG. 1


Softening temperature (°C)
195
190
185
180
175
170
165
160
155
150
0
50
100
150
200
250
300
350
400
450
500
550
600
Pre-heating time (s)